

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 87753

87753

Page 2

July-11-12 11:26:16 AM

Item ID: D2957

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Plate

Start Date: 11/07/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 17/07/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

12.07.25

150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

30x 12.07.26

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/7/26

120726

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Picklist Print

July-11-12 11:26:21 AM

Page 1

Work Order ID: 87753

87753

Parent Item: D2957

D2957

Parent Item Name: Mounting Plate

Start Date: 11/07/2012

Required Date: 17/07/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: C00.08.09New dwg rev B (mpp 2078)EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X01.25 0		Purchased	No			100	f	8.4850	0.175	1.473684			

M6061T6B0 500X01 250

6061-T6 Bar .500 x 1.25

**

B.A 12/07/25

Location

Loc Qty

Loc Code

MAT001

8.485

103019

3.065

7872

5.42

This batch only → (M6061T6 0.500x5.00)

M121282

2.1562 ft

* mat not pulled out of system

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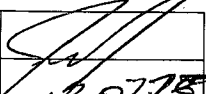
NOTE: Date & initial all entries



DART AEROSPACE LTD		Work Order:	87753
Description: Mounting Plate		Part Number:	D2957
Inspection Dwg: D2957 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.25	+/-0.030	0.253	✓		Vern	GA-01
0.068	+/-0.010	0.069	✓		H-6	31006
Ø0.323	+/-0.010	Ø0.324	✓		Vern	GA-01
0.250	+/-0.010	0.260	✓		H-6	31006
1.06	+/-0.030	1.064	✓		Vern	GA-01
0.875	+/-0.010	0.877	✓		"	"
0.449	+/-0.010	0.450	✓		"	"
R0.12	+/-0.030	R0.125	✓		R-6	ref.
1.85	+/-0.030	1.854	✓		Vern	GA-01
0.250	+/-0.010	0.251	✓		"	"
0.19	+/-0.030	0.208	✓		"	"
0.125	+/-0.010	0.126	✓		"	"

Measured by: B.A	Audited by: 	Prototype Approval:	N/A
Date: 12/07/25	Date: 12-07-25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue.	KJ/RF 	

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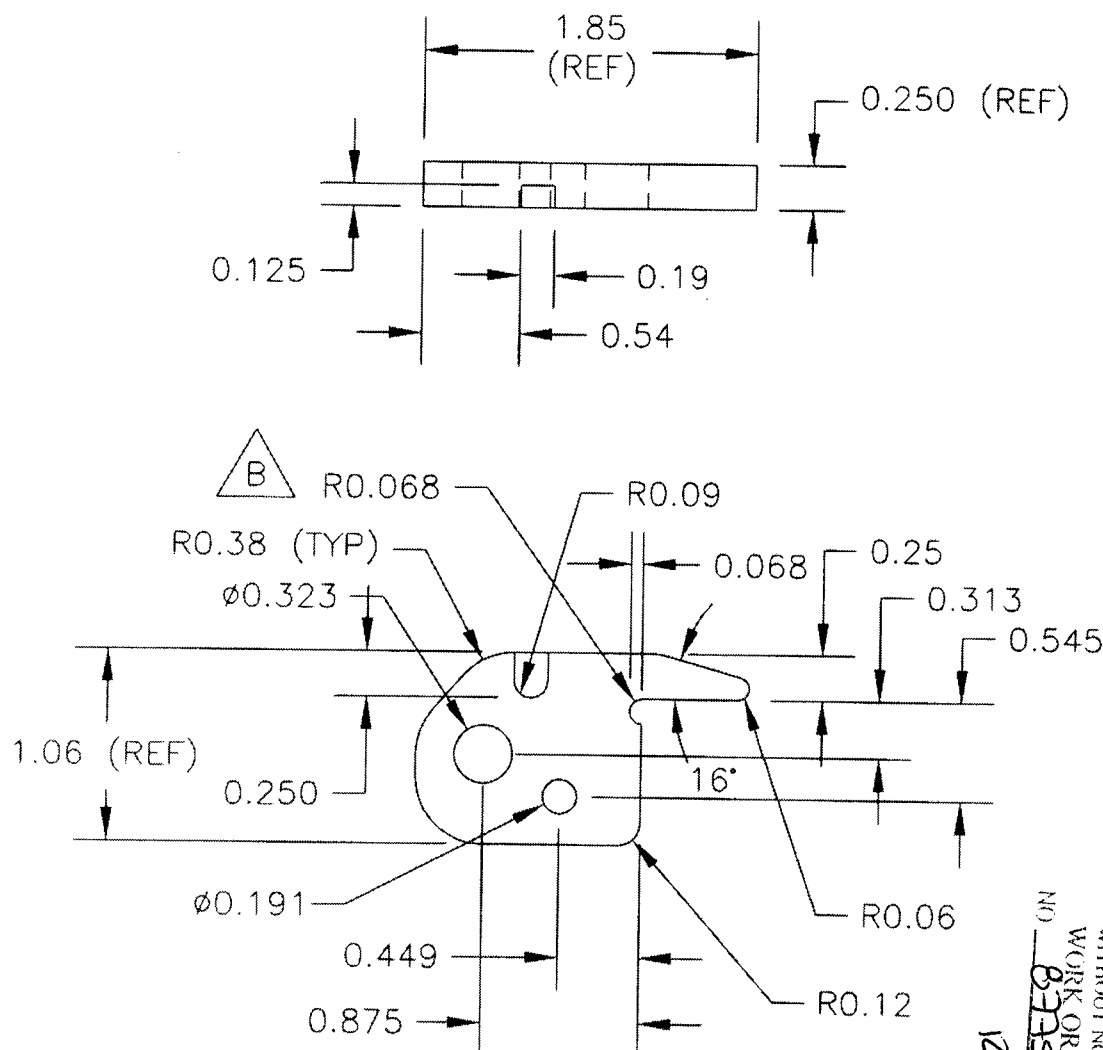
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DESIGN RT	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06		TITLE MOUNTING PLATE	SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED
00 07.12 #



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83253
12/07/11

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11) 0.250 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

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Dart Aerospace Ltd

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